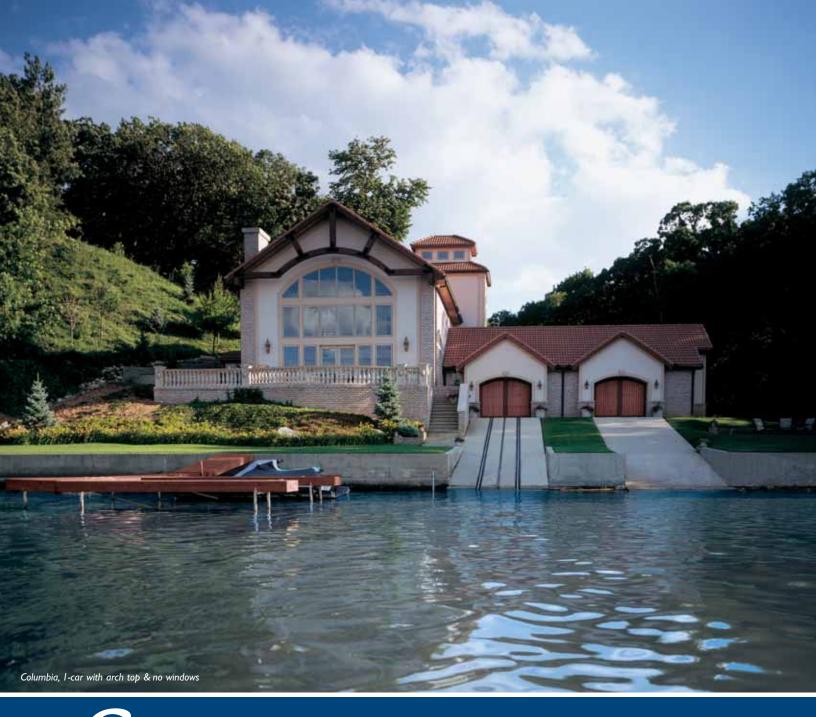
American Rivers







ince the inception of the automobile in the early twentieth century, the once freestanding garage has been incorporated into a home's design and its architecture. Today a garage door can make a statement, reflecting the unique style and personality of a home and its owner.

Hand-crafted with care, as doors were over 100 years ago, the American Rivers Collection™ adds architectural detail and elegance to any home. Inspired by the heritage of custom-made carriage doors, this collection complements the unique facade of both significant older homes and newly designed residences. Appearing to swing, fold or slide open like old fashioned carriage doors, the American Rivers Collection™ will integrate into your home's design providing architectural continuity and unsurpassed character.



You can't truly achieve

architectural style if your door's

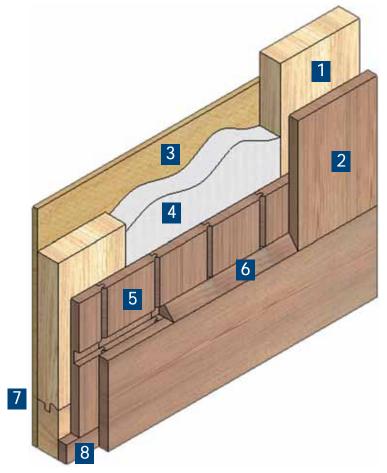
beauty is only skin deep.

That's why each American

Rivers design is crafted using

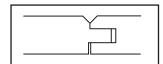
only the finest woods and

materials - from the inside out.

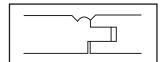




1. Solid douglas fir frame. Providing unsurpassed strength and structural integrity, doors are framed using high-density, non-finger jointed, I 3/8" thick (35mm) Douglas Fir. 2. trim boards. Available standard in Western Red Cedar, while African Mahogany is optional. Western Red Cedar features a durable and attractive facade with natural tannin oils acting as preservatives to resist decay and insects. African Mahogany offers decay resistance and stability in an exotic look with a beauty, elegance and strength that is impossible to match. 3. exterior-grade plywood. The door's interior is backed with I/4" exterior-grade plywood. No footballs or patches are allowed, resulting in a smooth finished appearance that readily accepts stain or paint. 4. polystyrene insulation. American Rivers doors are insulated with I 3/8" thick CFC-free expanded polystyrene, providing an R-value of 7.70. 5. surface material. Choose from Western Red Cedar or African Mahogany surface material in 4" or 6" v-groove or bead-board millwork options. Both Western Red Cedar and African Mahogany have a rich grain texture and warm tonal range that presents an outstanding surface for either stain or paint. Also available is flush medium density overlay (MDO). This smooth surface provides an excellent primed area for painted doors. 6. Integrated drip cap. A specially-crafted drip cap in the bottom section channels water away from the face of the door. 7. cope & stick joinery. Cope & stick joinery (mortise tenon joint) provides increased strength and stability. 8. filler strip. The filler strip protects the door's surface material endgrain from direct moisture exposure.



V-Groove (Cedar or Mahogany) Boards cut at a 45° angle and fit together to form a V-groove. Available in either 3" or 5" groove to groove dimensions.



Bead-Board (Cedar or Mahogany) 1/8" rounded profile, spaced approximately 1'/2" apart, run vertically on tongue and groove lumber (wainscoting).



Flush (MDO) Smooth surface provides a flat exterior surface primed for painted doors.



American Rivers doors are also available for various windload applications. Contact your Raynor dealer for additional details.





Vermilion

The simplicity of Vermilion reminds you of one-piece swing up doors of the past. Windows are added to break up the strong vertical orientation of the design, creating the perfect complement to modern, traditional or rustic architecture.



Columbia[™]

The classic split-look of Columbia is reminiscent of swing out doors from turn-of-the-century carriage houses, country homes and cottages. Cross bucks and windows add variety to the design, while accenting with optional wrought iron handles and hinges complete the look.



Potomac™

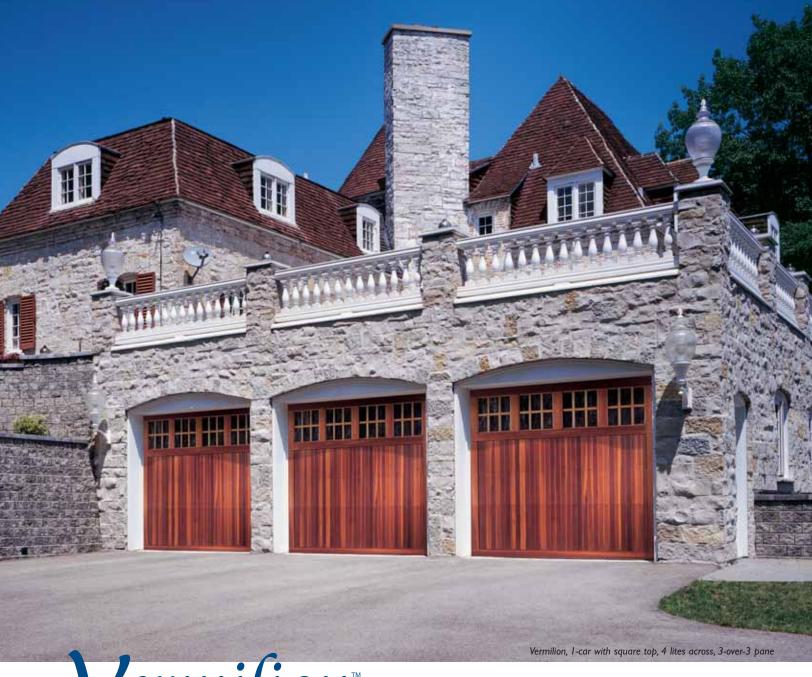
The three-segment Potomac may look like it accordions to the side, but horizontal section breaks allow the door to open upward. Half bucks add character to the design, while the arch top satisfies architectural styles that dictate a curved top appearance.



Savannah

Savannah imitates the classic beauty and strength of bi-fold carriage doors with its four-segment facade. Windows offer great variety to the design, often balancing a homes architectural period and style.





Jermilion[™]

simulates 1-piece swing-up style.

The simplicity of Vermilion reminds you of one-piece swing up doors of the past. Windows are added to break up the strong vertical orientation of the design, creating the perfect complement to modern, traditional or rustic architecture.

# of Simulated V	ertical Segments	Size Availability	Top Bucks	Decorative Bucks	Finish
1-segment		Width: 6'-0" — 18'-0" Height: 6'-0" — 9'-0" (Max Sizes: 18' x 8" & 16' x 9")	Available (must have top buck with windows)	X-Buck Horizontal Bucks Vertical Battons	Paint-grade (white primed), Stain-grade (natural/no finish) Stain-grade (select/no finish)
Glass Type	# of Lites Across	Pane Pattern	Environmental Borate Treatment	Track/Hardware Finish	Decorative Hardware
Clear 1/8" DSB, Water Glass, Insulated, None	Single Car: 2, 3, 4 Double Car: 4, 6, 8	1-pane, 2-pane, 3-pane, 4-pane, 2-over-2, 3-over-3, 4-over-4 (2 & 3 lites across only), 9-pane prairie	Available (extends warranty to 3 years)	Galvanized <i>(standard</i>), Antique Copper or White Powdercoat <i>(optional)</i>	Handles available



square top



square top with top buck



square top with X buck



square top with top buck & X buck



arch top



arch top with top buck



arch top with top buck & X buck

double-car panel configurations - without simulated center post.2



square top



square top with top buck



square top with X buck



square top with top buck & X buck



arch top



arch top with top buck



arch top with top buck & X buck

double-car panel configurations - with simulated center post.2



square top



square top with top buck



square top with X buck



square top with top buck & X buck



arch top



arch top with top buck



arch top with top buck & X buck

millwork options



4" v-groove



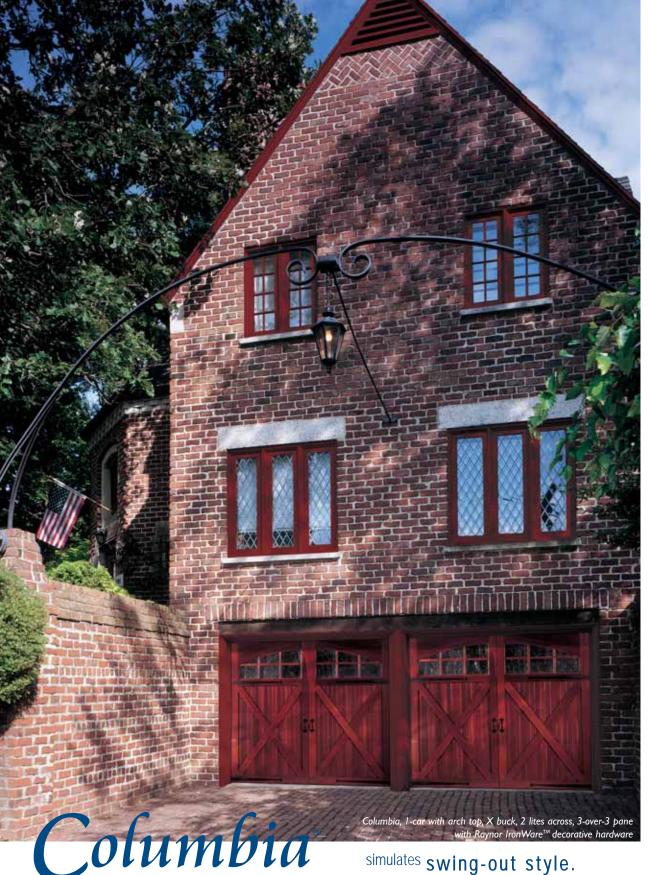




flush (MDO) Paint Grade Only

^{&#}x27;single-car configurations shown in $9' \times 8'$ sizes

²double-car configurations shown in 16' x 8' sizes



millwork options



4" v-groove



6" v-groove



bead-board



flush (MDO) Paint Grade Only

The classic split-look of Columbia is reminiscent of swing out doors from turn-of-the-century carriage houses, country homes and cottages. Cross bucks and windows add variety to the design, while accenting with optional wrought iron handles and hinges complete the look.

of Simulated Vertical Segments

2-segment

Size Availability

Width: 6'-0" - 18'-0" Height: 6'-0" - 9'-0" (Max Sizes: 18' x 8" & 16' x 9")

Pane Pattern

Top Bucks

Available (must have top buck with windows)

Decorative Bucks

with Raynor IronWare™ decorative hardware

A-Buck, V-Buck, X-Buck Horizontal Bucks Vertical Battons

Finish

Paint-grade (white primed), Stain-grade (natural/no finish) Stain-grade (select/no finish)

Glass Type

Clear 1/8" DSB, Water Glass, Insulated, None

of Lites Across

Single Car: 2 or 4 1-pane, 2-pane, 3-pane, Double Car: 4 or 8 4-pane, 2-over-2, 3-over-3, 4-over-4, 9-pane prairie

Environmental Borate Treatment

simulates swing-out style.

Available (extends warranty to 3 years)

Track/Hardware Finish

Galvanized (standard), Antique Copper or White Powdercoat (optional)

Decorative Hardware

Handles and 36" hinge straps available



square top



square top with top buck



square top with X buck



square top with top buck & X buck



square top with A buck



square top with top buck & A buck



square top with V buck



square top with top buck & V buck



arch top



arch top with top buck



arch top with top buck & X buck

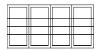


arch top with top buck & A buck



arch top with top buck & V buck

double-car panel configurations - without simulated center post.2



square top



square top with top buck



square top with X buck



square top with top buck & X buck



square top with A buck



square top with top buck & A buck



square top with V buck



square top with top buck & V buck



arch top



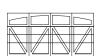
arch top with top buck



arch top with top buck & X buck



arch top with top buck & A buck

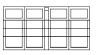


arch top with top buck & V buck

double-car panel configurations - with simulated center post.2



square top



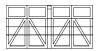
square top with top buck





square top with top buck & X buck





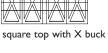
square top with top buck & A buck

arch top with top

buck & X buck



arch top with top buck & A buck

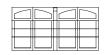




square top with top buck & V buck

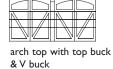


arch top



arch top with top buck





'single-car configurations shown in 9' x 8' sizes 2 double-car configurations shown in 16' x 8' sizes



Potomac

simulates side accordion style.

The three-segment Potomac may look like it accordions to the side, but horizontal section breaks allow the door to open upward. Half bucks add character to the design, while the arch top satisfies architectural styles that dictate a curved top appearance.

# of Simulated V	ertical Segments	Size Availability	Top Bucks	Decorative Bucks	Finish
3-segment		Width: 6'-0" — 18'-0" Height: 6'-0" — 9'-0" (Max Sizes: 18' x 8" & 16' x 9")	Available (must have top buck with windows)	A-Buck, V-Buck Horizontal Bucks Vertical Battons	Paint-grade (white primed), Stain-grade (natural/no finish) Stain-grade (select/no finish)
Glass Type	# of Lites Across	Pane Pattern	Environmental Borate Treatment	Track/Hardware Finish	Decorative Hardware
Clear 1/8" DSB, Water Glass, Insulated, None	Single Car: 3 Double Car: 6	1-pane, 2-pane, 3-pane, 4-pane, 2-over-2, 3-over-3, 4-over-4 (2 & 3 lites across only), 9-pane prairie	Available (extends warranty to 3 years)	Galvanized <i>(standard</i>), Antique Copper or White Powdercoat <i>(optional)</i>	Handles and 22" hinge straps available





square top with top buck



square top with A buck



square top with top buck & A buck



square top with V buck



square top with top buck & V buck



arch top



arch top with top buck



arch top with top buck & A buck



arch top with top buck & V Buck

double-car panel configurations - without simulated center post.2



square top



square top with top buck



square top with A buck



square top with top buck & A buck



square top with V buck



square top with top buck & V buck



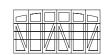
arch top



arch top with top buck

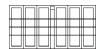


arch top with top buck and A buck



arch top with top buck & V buck

double-car panel configurations - with simulated center post.²



square top



square top with top buck



square top with A buck



square top with top buck & A buck



square top with V buck



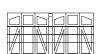
square top with top buck & V buck



arch top



arch top with top buck



arch top with top buck and A buck



arch top with top buck & V buck

millwork options



4" v-groove



bead-board



^{&#}x27;single-car configurations shown in 9' x 8' sizes ²double-car configurations shown in 16' x 8' sizes



Savannah

simulates bi-fold style.

Savannah imitates the classic beauty and strength of bi-fold carriage doors with its four-segment facade. Windows offer great variety to the design, often balancing a homes architectural period and style.

# of Simulated V	ertical Segments	Size Availability	Top Bucks	Decorative Bucks	Finish
4-segment		Width: 6'-0" — 18'-0" Height: 6'-0" — 9'-0" (Max Sizes: 18' x 8" & 16' x 9")	Available (must have top buck with windows)	Horizontal Bucks Vertical Battons	Paint-grade (white primed), Stain-grade (natural/no finish) Stain-grade (select/no finish)
Glass Type	# of Lites Across	Pane Pattern	Environmental Borate Treatment	Track/Hardware Finish	Decorative Hardware
Clear 1/8" DSB, Water Glass, Insulated, None	Single Car: 2 or 4 Double Car: 4 or 8	1-pane, 2-pane, 3-pane, 4-pane, 2-over-2, 3-over-3, 9-pane prairie	Available (extends warranty to 3 years)	Galvanized <i>(standard</i>), Antique Copper or White Powdercoat <i>(optional)</i>	Handles and 17" hinge straps available









with top buck



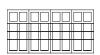


arch top with top buck

double-car panel configurations - without simulated center post.2



square top



square top with top buck



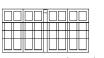


arch top with top buck

double-car panel configurations - with simulated center post.2



square top



square top with top buck



arch top



arch top with top buck

millwork options



4" v-groove



6" v-groove



bead-board



flush (MDO) Paint Grade Only

^{&#}x27;single-car configurations shown in 9' x 8' sizes 2 double-car configurations shown in 16' x 8' sizes

reflect your style with the element of glass.



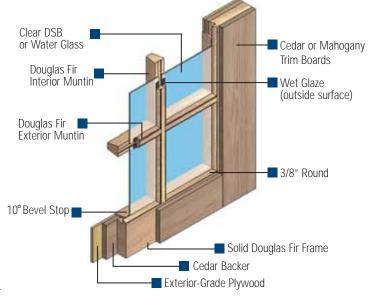


Add flair to your American Rivers Collection™ door with window and glass options. Choose from arch tops or square tops in various pane configurations. (see chart at right) Also select from three glass options.

1. Water glass. Reminiscent of antique float glass, water glass elegantly adds old-world style with true divided lites.

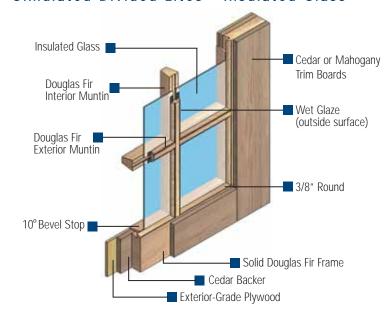
2. Clear glass. For an unobscured view, clear I/8" DSB (double strength) glass is also available with true divided lites. Insulated glass (not pictured). For increased thermal efficiency clear insulated glass is available with simulated divided lites.

True-Divided Lites - Water & Clear Glass



	Vermilion ¹ Columbia ² Savannah ⁴ (1-car door)	Vermilion ¹ Potomac ³ (1-car door)	Vermilion ¹ Columbia ² Savannah ⁴ (1-car door)	
	2 lites across	3 lites across	4 lites across	
1-pane				
2-pane				
3-pane				
4-pane				
2-over-2				
3-over-3				
4-over-4				
9-pane prairie				
1-pane				
2-pane				
3-pane				
4-pane				
2-over-2				
3-over-3				
4-over-4				
¹ Vermilion 2-car doors available with 4, 6 & 8 lites across. (As shown to the right, Vermilion has no center vertical split.) ² Columbia 2-car doors available with 4 or 8 lites across. ³ Potomac 2-car doors available with 6 lites across. ⁴ Savannah 2-car doors available with 4 or 8 lites across.				

Simulated Divided Lites - Insulated Glass



explore the hardware behind it all.



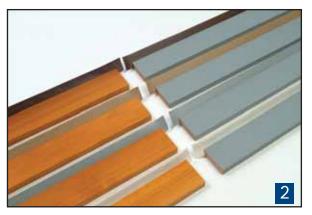
1. finished interior. The interior of American Rivers Collection™ doors are backed with 1/4" exterior-grade plywood. No footballs or patches are allowed, resulting in a smooth finished appearance that readily accepts stain or paint. 2. extra heavy-duty hardware. Operation is smooth and reliable with commercial-grade heavy-duty hardware, including precision ball-bearing nylon-tired rollers and full-angle mount (pictured). 3. standard galvanized finish. All interior steel hardware comes standard with a galvanized finish. 4. antique copper powdercoat finish. For a more polished and historic look, choose an optional antique copper powdercoat finish, an excellent complement on stained doors. 5. White powdercoat finish. For painted doors, choose an optional white powdercoated finish.



Copper Powdercoat

seal out the weather.



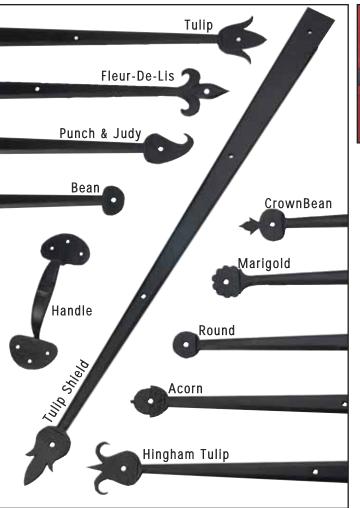


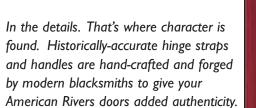
1. climate seal. Climate seal along the sides and top of the door helps seal out wind and rain. 2. four blade colors. Seal comes standard to match your door in either stainable-grade finish or prime-painted gray. Vinyl blades are available in 4 standard colors: white, gray, tan or brown.

character is in the details.







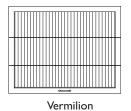


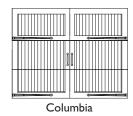
Crafted to replicate the style of 18th and 19th century hardware, the Raynor

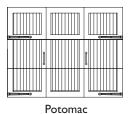
IronWare Series[™] offers handles along with 10 strap designs to complement your American Rivers Collection[™] door.

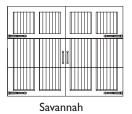
All Raynor IronWare Series[™] hardware is hand forged hot-rolled steel with a black powdercoat finish. To complete the look, fasteners are square head black wood screws. Straps are available in a variety of sizes. Due to the handcrafted nature of these authentic pieces dimensions will have slight variances.

single-car decorative hardware configurations.1

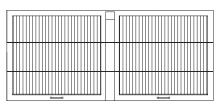




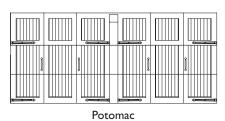


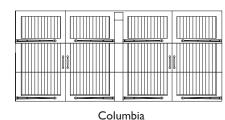


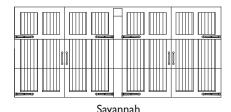
double-car decorative hardware configurations.2



Vermilion







american rivers collection™ limited warranty.

Door Sections:

Standard: 2 years

With Environmental Borate Treatment: 3 years

(Recommended for coastal environments. The Douglas Fir door frame is treated with EPS-approved Borate Rods to reduce the possibility of termites, carpenter ants, a variety of beetles, and many other wood-boring species.

Hardware/Springs:

Galvanized: 1 year

Antique Copper or White Powdercoated: 2 years

*See your Raynor dealer for a detailed copy of the warranty.

Raynor Ultra - the perfect match for your American Rivers door.



3/4 Horsepower Chain Operation

Designed to handle even the heaviest American Rivers Collection™ doors, the Raynor Ultra combines a 3/4 hp motor with a rugged I-beam rail and chassis support for added strength and reliable operation. A dual-drive sprocket allows the opener's speed to be adjusted to optimize door and opener performance.

Each unit comes standard with a premium motion-detecting control panel, burled walnut 3-button remote control with rolling code security technology and 200 watts of lighting for brighter illumination.

Lifetime Motor Warranty - 5 Year Parts

 $^{^{\}text{I}}$ single-car configurations shown in 9' x 7' sizes

²double-car configurations shown in 16' x 7' sizes - with simulated pillar post

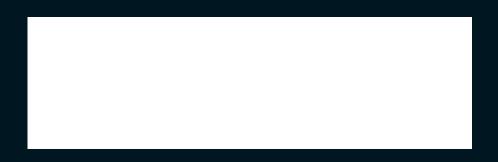








www.raynor.com





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